

PVC-U System

Colour Guide

Epwin™
window systems

PVC-U Window Systems



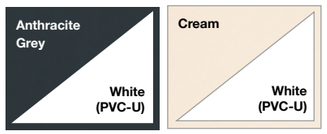
Colour range for the PVC-U window systems listed.

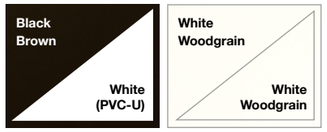
- **Profile 22 Casement**
- **Profile 22 Tilt & Turn**
- **Spectus Casement**
- **Spectus Tilt & Turn**
- **Flush Casement**

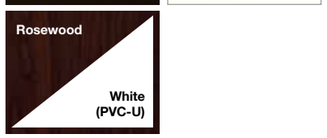
Our stock and fast track colours have been carefully chosen to satisfy over 90% of the colours your customers are ordering.

Stock Colours

White PVC-U Base

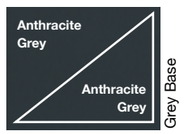


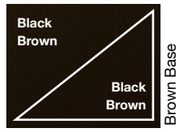


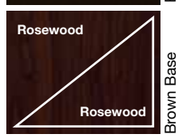


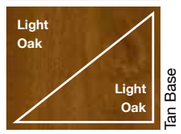


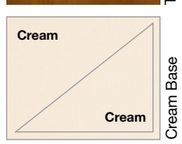
Coloured Base





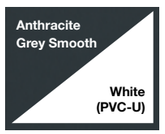


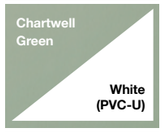


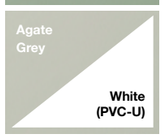


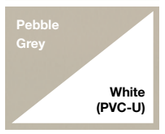
Fast Track Colours

White PVC-U Base

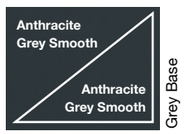




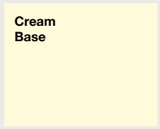


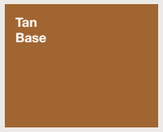


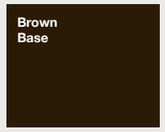
Coloured Base

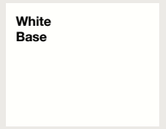


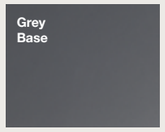
Base Colours







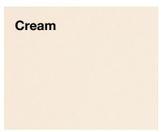




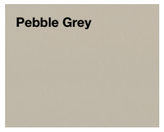
Our made to order colours are available foiled on one side with a white base, foiled on both sides on a complementary base colour or foiled with different colours either side with a choice of any base colour.

Made to Order Colours

Cream Base









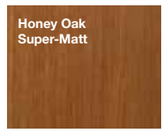




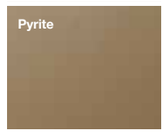


Tan Base

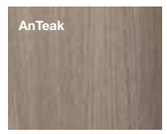




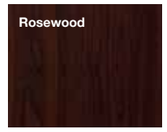


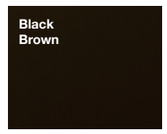


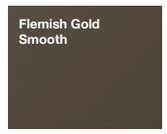
Brown Base











White Base





Grey Base

PVC-U Window Systems



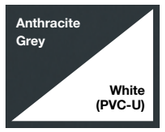
Colour range for the PVC-U window systems listed.

- **Flush Tilt & Turn**
- **Fully Reversible**

Our stock and fast track colours have been carefully chosen to satisfy over 90% of the colours your customers are ordering.

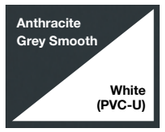
Stock Colours

White PVC-U Base

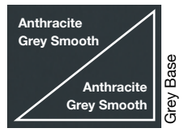


Fast Track Colours

White PVC-U Base



Coloured Base





Base Colours

White Base

Brown Base

Grey Base

Our made to order colours are available foiled on one side with a white base, foiled on both sides on a complementary base colour or foiled with different colours either side with a choice of any base colour.

Made to Order Colours

White Base

Cream

White Woodgrain

Claystone

Dark Red

Pebble Grey

Steel Blue

Windsor

Dark Green

Sage Smooth

Agate Grey

Chartwell Green

Brown Base

AnTeak

Irish Oak

Swamp Oak

Honey Oak Super-Matt

Rosewood

Light Oak

Black Brown

Pyrite

Flemish Gold Smooth

Grey Base

Black Ulti-Matt

Slate Grey

Silver D Smooth

Anthracite Grey

Hazy Grey Finesse

Anthracite Grey Smooth

Buckingham Grey

Basalt Grey Smooth

Slate Grey Finesse

PVC-U Window Systems



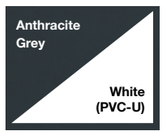
Colour range for the PVC-U window system listed.

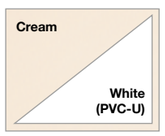
- **Vertical Slider**

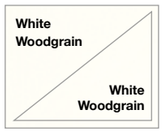
Our stock and fast track colours have been carefully chosen to satisfy over 90% of the colours your customers are ordering.

Stock Colours

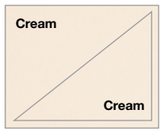
White PVC-U Base







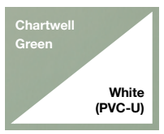
Coloured Base

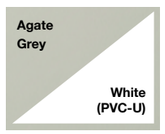


Cream Base

Fast Track Colours

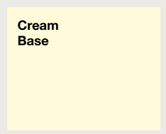
White PVC-U Base





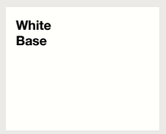


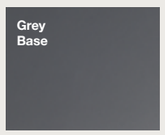
Base Colours







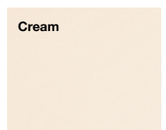




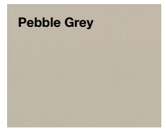
Our made to order colours are available foiled on one side with a white base, foiled on both sides on a complementary base colour or foiled with different colours either side with a choice of any base colour.

Made to Order Colours

Cream Base









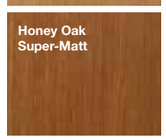




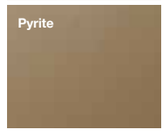


Tan Base

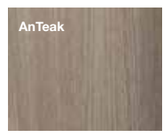


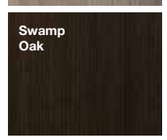


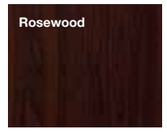


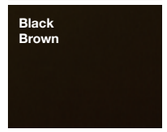


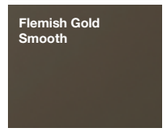
Brown Base









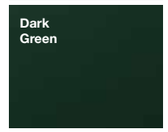


White Base



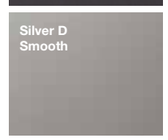




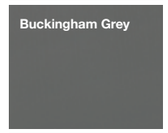


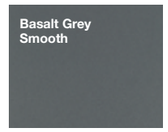
Grey Base



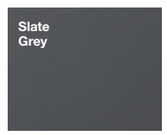












PVC-U Door Systems



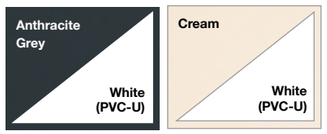
Colour range for the PVC-U door systems listed.

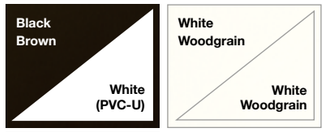
- **Composite Door**
- **PatioMaster Sliding Door**
- **Profile 22 French Door**
- **Profile 22 Residential Door**
- **Spectus French Door**
- **Spectus Residential Door**

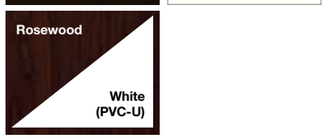
Our stock and fast track colours have been carefully chosen to satisfy over 90% of the colours your customers are ordering.

Stock Colours

White PVC-U Base

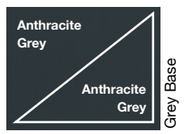


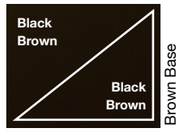


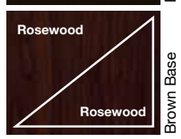


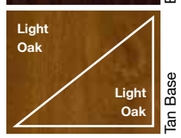


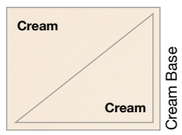
Coloured Base





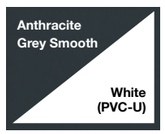




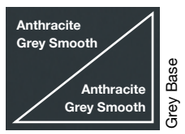


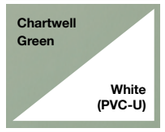
Fast Track Colours

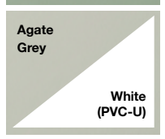
White PVC-U Base

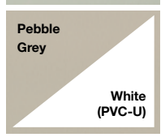


Coloured Base

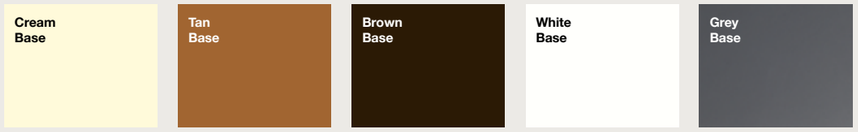






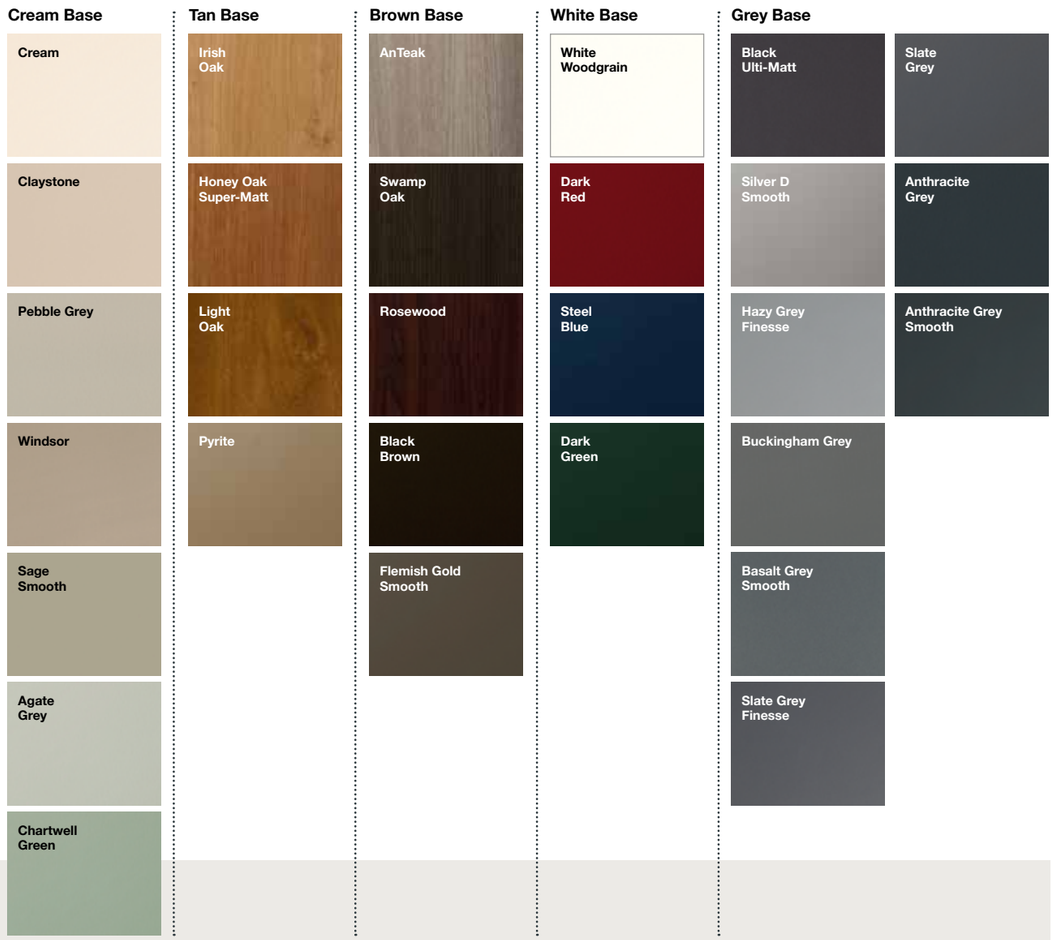


Base Colours



Our made to order colours are available foiled on one side with a white base, foiled on both sides on a complementary base colour or foiled with different colours either side with a choice of any base colour.

Made to Order Colours



PVC-U Door Systems



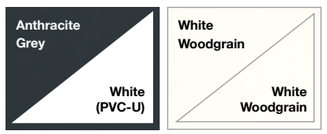
Colour range for the PVC-U door system listed.

- **Profile 22 Composite Door**

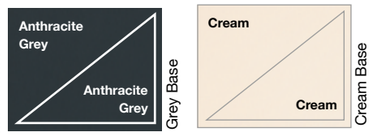
Our stock and fast track colours have been carefully chosen to satisfy over 90% of the colours your customers are ordering.

Stock Colours

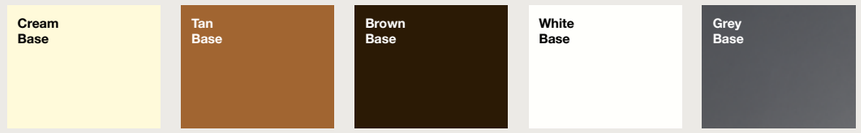
White PVC-U Base



Coloured Base

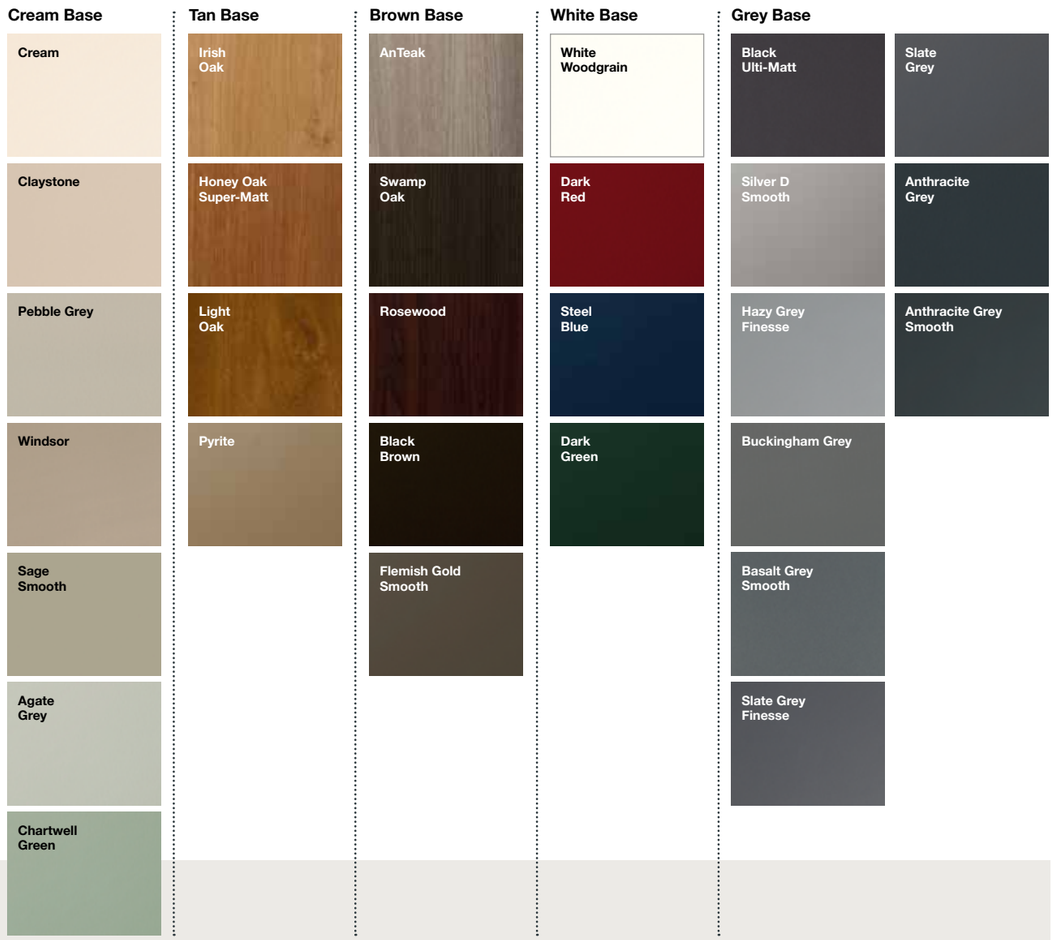


Base Colours



Our made to order colours are available foiled on one side with a white base, foiled on both sides on a complementary base colour or foiled with different colours either side with a choice of any base colour.

Made to Order Colours



COLOUR RANGE

Colour Reference	Foil Ref. (Alpha)	Foil Ref. (Numeric)	Swatch Ref.	RAL Ref.	RAL Colour	Guarantee
Agate Grey	AC	703805	02.11.71.000045 - 116700	RAL 7038	Agate Grey	10
Anteak	AT	3241002	9.3241 002 - 119500	-	-	7.5
Anthracite Grey	AG	701605	02.11.71.000041 - 116700	RAL 7016	Anthracite Grey	10
Anthracite Grey Smooth	AGS	701605F	02.11.71.000041 - 808300	RAL 7016	Anthracite Grey	10
Basalt Grey Smooth	BGS	701205F	02/11.71.000039 - 808300	RAL 7012	Basalt Grey	10
Black Brown	BK	851805	02.11.81.000101 - 116700	RAL 8022	Black Brown	10
Black Ulti-Matt	BAU		02.20.01.000002 - 504700	-	-	10
Buckingham Grey	BH		02.11.71.000108 - 100200	RAL 7005	Mouse Grey	10
Chartwell Green	CG	49246	02.11.61.000029 - 101100	BS14C35	Ice Plant Green	10
Claystone	CS		02.20.81.000048 - 103200	-	-	15
Cream	CW/CWP	46848	02.20.11.000001 - 116700	RAL 9001	Cream	15
Dark Green	DG	612505	02.11.61.000009 - 116700	RAL 6009	Fir Green	10
Dark Red	DR	308105	02.11.31.000013 - 116700	RAL 3011	Brown Red	10
Flemish Gold Smooth	FGS		02.12.81.000062 - 808302	-	-	15
Hazy Grey Finesse	HGS	49124F	02.11.71.000111 - 801300	RAL 7001	Silver Grey	10
Honey Oak Super-Matt	HOM		3.0078 007 - 102200	-	-	10
Irish Oak	IO	3211005	9.3211 005 - 114800	-	-	10
Light Oak	LO (Main)/SG (Alt.)		9.2178 001 - 116700	RAL 8001	Ochre Brown	10
Pebble Grey	PG		02.11.71.000056 - 116700	RAL 7032	Pebble Grey	10
Pyrite	PY		02.12.17.000001 - 119501	-	-	15
Rosewood (Black Cherry)	RW		9.3202 001 - 116700	RAL 8017	Chocolate Brown	10
Sage Smooth	SAS		02.20.61.000003 - 504700	-	-	15
Silver D Smooth	SVS		02.12.76.000013 - 808302	-	-	15
Slate Grey	SG	49229	02.11.71.000040 - 101100	RAL 7015	Slate Grey	10
Slate Grey Finesse	SGS	49229F	02.11.71.000040 - 801300	RAL 7015	Slate Grey	10
Steel Blue	SB	515005	02.11.51.000033 - 116700	RAL 5011	Steel Blue	10
Swamp Oak	SO	3167004	9.3167 004 - 116700	-	-	10
White	WW/WWP	46849	02.20.91.000001 - 116801	RAL 9010	Pure White	15
Windsor	WD		02.11.71.000107 - 100200	-	-	10

COLOUR CODES/COLOUR MATCH
The colour match data is given in good faith. Please note that RAL colour codes are nearest match only and, therefore, not exact matches with the foil.

Beads & Ancillaries
Colour/Shade matched base if visible or White base if not visible. E.g. Anthracite Grey beads are supplied on a Brown base and frame packers are supplied on a White base.

For more information about Epwin Window Systems products visit
www.**epwin**window**systems**.co.uk

Epwin™ window systems

Epwin Window Systems is an international PVC-U profile system supplied to local independent manufacturers and installers who contract to install windows, doors and conservatories. Epwin Window Systems cannot be held accountable for manufacture or installation by independent companies. All information in this publication is provided for guidance only and is given in good faith. As it is company policy to continually improve products, methods and materials, changes of specification may be made from time to time without prior notice. This statement does not affect your statutory rights. © Epwin Window Systems. Part of the Epwin Group. EWS/19448